



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.4001

Job Sheet 191975



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/15/19	4/15/19	0.00	0.00	Start Up Stores/Pkg-1		
109	Packaging 1-1 - Pick Kit - B4B	1 pcs	4/15/19	4/15/19	0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		
							Packaging 1 - 9 - B4B		
							Packaging 1 - 10 - B4B		
							Packaging 1 - 11 - B4B		
							Packaging 1 - 12 - B4B		
							Packaging 1 - 13 - B4B		
							Packaging 1 - 14 - B4B		
							Packaging 1 - 15 - B4B		
							Packaging 1 - 16 - B4B		
							Packaging 1 - 17 - B4B		
							Packaging 1 - 18 - B4B		
							Packaging 1 - 19 - B4B		
							Packaging 1 - 20 - B4B		
							Packaging 1 - 21 - B4B		
							Packaging 1 - 22 - B4B		
							Packaging 1 - 23 - B4B		
							Packaging 1 - 24 - B4B		
							Packaging 1 - 25 - B4B		
							Packaging 1 - 26 - B4B		
							Packaging 1 - 27 - B4B		
							Packaging 1 - 28 - B4B		
							Packaging 1 - 29 - B4B		

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Container No: S201437

Part: 646.4001

Job No: 191975

Serial No/Batch: S201437

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/09/07/05/06/07/08/09/10/11/12/13/14/15/16/17/18/19/20/21/22/23/24/25/26/27/28/29/30/31/32/33/34/35/36/37/38/39/40/41/42/43/44/45/46/47/48/49/50/51/52/53/54/55/56/57/58/59/60/61/62/63/64/65/66/67/68/69/70/71/72/73/74/75/76/77/78/79/80/81/82/83/84/85/86/87/88/89/90/91/92/93/94/95/96/97/98/99/100/101/102/103/104/105/106/107/108/109/110/111/112/113/114/115/116/117/118/119/120/121/122/123/124/125/126/127/128/129/130/131/132/133/134/135/136/137/138/139/140/141/142/143/144/145/146/147/148/149/150/151/152/153/154/155/156/157/158/159/160/161/162/163/164/165/166/167/168/169/170/171/172/173/174/175/176/177/178/179/180/181/182/183/184/185/186/187/188/189/190/191/192/193/194/195/196/197/198/199/200/201/202/203/204/205/206/207/208/209/210/211/212/213/214/215/216/217/218/219/220/221/222/223/224/225/226/227/228/229/230/231/232/233/234/235/236/237/238/239/240/241/242/243/244/245/246/247/248/249/250/251/252/253/254/255/256/257/258/259/260/261/262/263/264/265/266/267/268/269/270/271/272/273/274/275/276/277/278/279/280/281/282/283/284/285/286/287/288/289/290/291/292/293/294/295/296/297/298/299/300/301/302/303/304/305/306/307/308/309/310/311/312/313/314/315/316/317/318/319/320/321/322/323/324/325/326/327/328/329/330/331/332/333/334/335/336/337/338/339/340/341/342/343/344/345/346/347/348/349/350/351/352/353/354/355/356/357/358/359/360/361/362/363/364/365/366/367/368/369/370/371/372/373/374/375/376/377/378/379/380/381/382/383/384/385/386/387/388/389/390/391/392/393/394/395/396/397/398/399/400/401/402/403/404/405/406/407/408/409/410/411/412/413/414/415/416/417/418/419/420/421/422/423/424/425/426/427/428/429/430/431/432/433/434/435/436/437/438/439/440/441/442/443/444/445/446/447/448/449/450/451/452/453/454/455/456/457/458/459/460/461/462/463/464/465/466/467/468/469/470/471/472/473/474/475/476/477/478/479/480/481/482/483/484/485/486/487/488/489/490/491/492/493/494/495/496/497/498/499/500/501/502/503/504/505/506/507/508/509/510/511/512/513/514/515/516/517/518/519/520/521/522/523/524/525/526/527/528/529/530/531/532/533/534/535/536/537/538/539/540/541/542/543/544/545/546/547/548/549/550/551/552/553/554/555/556/557/558/559/560/561/562/563/564/565/566/567/568/569/570/571/572/573/574/575/576/577/578/579/580/581/582/583/584/585/586/587/588/589/590/591/592/593/594/595/596/597/598/599/600/601/602/603/604/605/606/607/608/609/610/611/612/613/614/615/616/617/618/619/620/621/622/623/624/625/626/627/628/629/630/631/632/633/634/635/636/637/638/639/640/641/642/643/644/645/646/647/648/649/650/651/652/653/654/655/656/657/658/659/660/661/662/663/664/665/666/667/668/669/670/671/672/673/674/675/676/677/678/679/680/681/682/683/684/685/686/687/688/689/690/691/692/693/694/695/696/697/698/699/700/701/702/703/704/705/706/707/708/709/710/711/712/713/714/715/716/717/718/719/720/721/722/723/724/725/726/727/728/729/730/731/732/733/734/735/736/737/738/739/740/741/742/743/744/745/746/747/748/749/750/751/752/753/754/755/756/757/758/759/760/761/762/763/764/765/766/767/768/769/770/771/772/773/774/775/776/777/778/779/780/781/782/783/784/785/786/787/788/789/790/791/792/793/794/795/796/797/798/799/800/801/802/803/804/805/806/807/808/809/810/811/812/813/814/815/816/817/818/819/820/821/822/823/824/825/826/827/828/829/830/831/832/833/834/835/836/837/838/839/840/841/842/843/844/845/846/847/848/849/850/851/852/853/854/855/856/857/858/859/860/861/862/863/864/865/866/867/868/869/870/871/872/873/874/875/876/877/878/879/880/881/882/883/884/885/886/887/888/889/890/891/892/893/894/895/896/897/898/899/900/901/902/903/904/905/906/907/908/909/910/911/912/913/914/915/916/917/918/919/920/921/922/923/924/925/926/927/928/929/930/931/932/933/934/935/936/937/938/939/940/941/942/943/944/945/946/947/948/949/950/951/952/953/954/955/956/957/958/959/960/961/962/963/964/965/966/967/968/969/970/971/972/973/974/975/976/977/978/979/980/981/982/983/984/985/986/987/988/989/990/991/992/993/994/995/996/997/998/999/1000/1001/1002/1003/1004/1005/1006/1007/1008/1009/1010/1011/1012/1013/1014/1015/1016/1017/1018/1019/1020/1021/1022/1023/1024/1025/1026/1027/1028/1029/1030/1031/1032/1033/1034/1035/1036/1037/1038/1039/1040/1041/1042/1043/1044/1045/1046/1047/1048/1049/1050/1051/1052/1053/1054/1055/1056/1057/1058/1059/1060/1061/1062/1063/1064/1065/1066/1067/1068/1069/1070/1071/1072/1073/1074/1075/1076/1077/1078/1079/1080/1081/1082/1083/1084/1085/1086/1087/1088/1089/1090/1091/1092/1093/1094/1095/1096/1097/1098/1099/1100/1101/1102/1103/1104/1105/1106/1107/1108/1109/1110/1111/1112/1113/1114/1115/1116/1117/1118/1119/1120/1121/1122/1123/1124/1125/1126/1127/1128/1129/1130/1131/1132/1133/1134/1135/1136/1137/1138/1139/1140/1141/1142/1143/1144/1145/1146/1147/1148/1149/1150/1151/1152/1153/1154/1155/1156/1157/1158/1159/1160/1161/1162/1163/1164/1165/1166/1167/1168/1169/1170/1171/1172/1173/1174/1175/1176/1177/1178/1179/1180/1181/1182/1183/1184/1185/1186/1187/1188/1189/1190/1191/1192/1193/1194/1195/1196/1197/1198/1199/1200/1201/1202/1203/1204/1205/1206/1207/1208/1209/1210/1211/1212/1213/1214/1215/1216/1217/1218/1219/1220/1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					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
110 Packaging 1 - Pick Kit	1 pcs	4/15/19	0.00	0.00	Packaging 1 - 1	
					Packaging 1 - 2	
					Packaging 1 - 3	
					Packaging 1 - 4	
					Packaging 1 - 5	
					Packaging 1 - 6	
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					Packaging 1 - 10	
					Packaging 1 - 11	
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					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/15/19	0.00	0.00	QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/15/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	

DAS
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JUL 31 2019

DAS
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JUL 31 2019

					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
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					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	4/15/19	0.00 0.00	DC - 1 - B4B	DAS	JUL 31 2019
				DC - 2 - B4B	21	
140 QC 21 - FG	1 pcs	4/15/19	0.00 0.00	QC 21 - FG - 21	DAS	JUL 31 2019
				QC 21 - FG - 70	21	
				QC 21 - FG - 53	3-39	

Part Op 110 - pick kit

Descriptions: 120 - QC4- 100% inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.4001 Location:

135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001

140 - QC21- Final Inspection - Work Order Release

Master Unit N° 010753

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129 cck096	VHB Tape	8 ft (8 ea)	90-Start up Operation	✓
600.0530 cck050	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	✓
600.0991 cck050	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	✓
600.1012 cck017	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	✓
600.1013 cck096	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	✓
646.2910 cck050	Deflector	1 pcs (1 ea)	90-Start up Operation	✓
646.3001 cck023	Lower Cable Cutter Assembly	1 pcs (1 ea)	90-Start up Operation	✓
646.3110 cck020	Channel	1 Ea (1 ea)	90-Start up Operation	✓
646.3210 cck020	Support	1 Ea (1 ea)	90-Start up Operation	✓
646.3301 cck018	Upper Cutter Assembly	1 pcs (1 ea)	90-Start up Operation	✓
646.3510 cck103	Strut	1 Ea (1 ea)	90-Start up Operation	✓
646.3511 cck103	Strut	1 pcs (1 ea)	90-Start up Operation	✓
646.3610 cck103	Filler	1 pcs (1 ea)	90-Start up Operation	✓
646.3710 cck006	Doubler	1 pcs (1 ea)	90-Start up Operation	✓
646.3711 cck104	Clip	1 pcs (1 ea)	90-Start up Operation	✓
646.3712 cck104	Clip	1 pcs (1 ea)	90-Start up Operation	✓
646.3713 cck104	Gusset	1 Ea (1 ea)	90-Start up Operation	✓
646.3714 cck104	Gusset	1 pcs (1 ea)	90-Start up Operation	✓
646.3715 cck105	Strut Doubler	2 pcs (2 ea)	90-Start up Operation	✓
646.3716 cck105	Gauge Bracket	1 pcs (1 ea)	90-Start up Operation	✓
646.3717 cck105	Doubler	1 pcs (1 ea)	90-Start up Operation	✓

Packaging

Packaging!

[illegible]

646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3713	Gusset	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
646.3719	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit
AN3-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
AN3-4A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit
MS20470AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS21042L3	Nut	63 Ea (63 ea)	110-Packaging 1 - Pick Kit
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS21047-3	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149F0332P	Washer	144 Ea (144 ea)	110-Packaging 1 - Pick Kit
NAS1149F0363P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1149F0432P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149FN832P	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	264	0

600.0990	1	24	0
600.0991	1	24	0
600.1012	1	31	0
600.1013	5	71	0
646.2910	1	22	0
646.3001	1	3	0
646.3110	1	23	0
646.3210	1	16	0
646.3301	1	8	0
646.3510	1	18	0
646.3511	1	19	0
646.3610	1	15	0
646.3710	1	28	0
646.3711	1	15	0
646.3712	1	18	0
646.3713	1	22	0
646.3714	1	21	0
646.3715	2	13	0
646.3716	1	14	0
646.3717	1	20	0
646.3718	2	20	0
646.3719	2	12	0
646.3810	2	15	0
646.3811	1	4	0
646.3812	2	14	0
646.3813	1	11	0
646.3910	4	45	0
646.3911	1	19	0
646.3912	4	17	0
646.3913	1	14	0
646.9410	1	76	0
647.0112	2	98	0
647.7703	2	6	0
650.9201	2	37	0
AN3-11A	10	329	0
AN3-12A	2	94	0
AN3-13A	1	48	0
AN3-3A	4	283	0
AN3-4A	10	292	0
AN3-5A	2	359	0
AN3-6A	2	459	0
AN316C4R	2	46	0
AN44-5A	2	41	0
AN4C7A	2	117	0
AN665-34R	2	42	0
CCR264SS3-02	36	991	0
CR3213-5-3	14	231	0
MS20426AD5-7	2	885	0
MS20470AD5-5.5	8	969	0
MS20470AD5-6	8	846	0
MS20470AD5-7	3	79	0
MS21042L08	2	1,726	0
MS21042L3	63	3,620	0
MS21042L4	2	4,463	0
MS21047-3	18	327	0
MS24693-C278	5	131	0
MS24694-S51	5	217	0
MS24694-S54	2	165	0
MS24694-S55	3	182	0
MS27039-08-13	2	471	0
MS27039-1-10	2	527	0
MS27039-1-12	6	165	0
MS27039-1-16	24	1,232	0
MS27039-1-19	22	813	0
MS27039-1-20	2	74	0
MS27039-1-21	4	18	0
NAS1149F0332P	144	4,778	0
NAS1149F0363P	2	454	0
NAS1149F0432P	4	1,835	0
NAS1149FN832P	4	2,138	0
110-Packaging 1 - Pick Kit			
600.0129	8	264	0
600.0990	1	24	0

600.0991	1	24	0
600.1012	1	31	0
600.1013	5	71	0
646.2910	1	22	0
646.3001	1	3	0
646.3110	1	23	0
646.3210	1	16	0
646.3301	1	8	0
646.3510	1	18	0
646.3511	1	19	0
646.3610	1	15	0
646.3710	1	28	0
646.3711	1	15	0
646.3712	1	18	0
646.3713	1	22	0
646.3714	1	21	0
646.3715	2	13	0
646.3716	1	14	0
646.3717	1	20	0
646.3718	2	20	0
646.3719	2	12	0
646.3810	2	15	0
646.3811	1	4	0
646.3812	2	14	0
646.3813	1	11	0
646.3910	4	45	0
646.3911	1	19	0
646.3912	4	17	0
646.3913	1	14	0
646.9410	1	76	0
647.0112	2	98	0
647.7703	2	6	0
650.9201	2	37	0
AN3-11A	10	329	0
AN3-12A	2	94	0
AN3-13A	1	48	0
AN3-3A	4	283	0
AN3-4A	10	292	0
AN3-5A	2	359	0
AN3-6A	2	459	0
AN316C4R	2	46	0
AN44-5A	2	41	0
AN4C7A	2	117	0
AN665-34R	2	42	0
CCR264SS3-02	36	991	0
CR3213-5-3	14	231	0
MS20426AD5-7	2	885	0
MS20470AD5-5.5	8	969	0
MS20470AD5-6	8	846	0
MS20470AD5-7	3	79	0
MS21042L08	2	1,726	0
MS21042L3	63	3,620	0
MS21042L4	2	4,463	0
MS21047-3	18	327	0
MS24693-C278	5	131	0
MS24694-S51	5	217	0
MS24694-S54	2	165	0
MS24694-S55	3	182	0
MS27039-08-13	2	471	0
MS27039-1-10	2	527	0
MS27039-1-12	6	165	0
MS27039-1-16	24	1,232	0
MS27039-1-19	22	813	0
MS27039-1-20	2	74	0
MS27039-1-21	4	18	0
NAS1149F0332P	144	4,778	0
NAS1149F0363P	2	454	0
NAS1149F0432P	4	1,835	0
NAS1149FN832P	4	2,138	0

Part Specifications	
Specifications could not be found.	

Plex 3/14/19 9:06 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation						Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY									
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
						Other/Details:									
						Completed By Lead hand / Supervisor QC / QA Coordinator									

NOTES.

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1

0.751 17.57

103

1.

4

551

05304

ITEM #	QTY	UNIT	DESCRIPTION	PART #	END #	DATE	PRICE
A026							
A025							
A004							
A003							
A002							

[illegible]

Sheet 1 of 3	Scale None	Sheet 1 of 3
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